

Job Title: Punch Press Setup and Operator

Location: Cleveland, Ohio –
Accessible to East & West Side

Date Posted: March 22, 2005

Department: Production

Reports to: Production Supervisor

Contact: Human Resources (dwalter@gsi-garvin.com)

Qualifications: 4-5 years minimum (+ years preferred)

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- Experience in setup and troubleshooting of metal stamping and draw dies (single, compound & progressive) in all types of presses (manual and automatic)
 - Knowledge of die & press protection control systems
 - Experience in setting up material in presses using all types of feeds (roll, air & pneumatic)
 - Ability to perform quality inspections utilizing blueprints, measuring instruments (micrometers, calipers, depth gages, comparator)
 - Knowledge of SPC charting
 - Strong organization skills
 - Good communication & interactive skills within organization
 - Excellent problem solving skills
 - Self motivated, quality conscious
 - Open to learn new skills

Responsibilities:

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- Setup, troubleshoot and run variety of metal stamping dies
 - Setup & troubleshoot all peripheral equipment
 - Initial and in process quality checks
 - Direct others assigned to job

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