

Job Title: Tool and Die Maker

Location: Cleveland, Ohio – Accessible to East & West Side

Date Posted: March 22, 2005

Department: Tool Room

Reports to: Tool Room Supervisor

Contact: Human Resources (dwalter@gsi-garvin.com)

Qualifications: 5+ years minimum (+ years preferred)

- State Journeyman certification
- Ability to work from drawings, samples, sketches (CAD,CNC exp. helpful)
- Experience in troubleshooting, repairing & maintaining progressive draw dies, as well as single hit, compound draw & blanking dies
- Thorough knowledge of machine shop and tool room practices and techniques, as well as metallurgy
- Experience with precision tolerance automotive & Class A cosmetic parts
- Ability to adjust stops, speeds & indexing, and feeds
- Good communication & interactive skills within organization
- Excellent problem solving & organizational skills
- Focused & self motivated
- Quality conscious
- Open to learn new skills and techniques

Responsibilities:

- Supervise & troubleshoot initial run of metal stamping jobs
- Make, assemble, fit, align & adjust close tolerance parts for tools, dies, & fixtures utilizing any type of common machine tools
- Troubleshoot, repair & maintain all in-house dies
- Document all work performed to maintain accurate work history as specified with QS/TS standards

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